



130° Point Uncoated



130° Point AlTiN Coated

Carbide Micro Spotting, 130° Point

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
.0050	.0050	1-1/2	.025	1/8	RMS2000	RMS2001
.0100	.0100	1-1/2	.035	1/8	RMS2002	RMS2003
.0150	.0150	1-1/2	.045	1/8	RMS2004	RMS2005
.0200	.0200	1-1/2	.050	1/8	RMS2006	RMS2007
1/32	.0312	1-1/2	.090	1/8	RMS2008	RMS2009
1/16	.0625	1-1/2	.200	1/8	RMS2010	RMS2011
3/32	.0938	1-1/2	.200	1/8	RMS2012	RMS2013
1/8	.1250	1-1/2	.200	1/8	RMS2014	RMS2015



130° Point Uncoated



130° Point AlTiN Coated

Carbide Micro Spotting, 130° Point, Metric

Drill Size	Decimal Equiv	OAL	Length of Cut	Shank ø	Uncoated Part #	AlTiN Coated Part #
.15MM	.0059	38	.65MM	3	RMS2016	RMS2017
.25MM	.0098	38	.90MM	3	RMS2018	RMS2019
.40MM	.0157	38	1.15MM	3	RMS2020	RMS2021
.50MM	.0197	38	1.30MM	3	RMS2022	RMS2023
1.00MM	.0394	38	2.30MM	3	RMS2024	RMS2025
1.50MM	.0590	38	5.00MM	3	RMS2026	RMS2027
2.00MM	.0787	38	5.00MM	3	RMS2028	RMS2029
3.00MM	.1181	38	5.00MM	3	RMS2030	RMS2031

Tolerances	
Inches	Millimeters
+0.0000, -0.0003	+0.0000, -0.0080



Speeds & Feeds page 323.